#### PRODUCT INFORMATION PACKET



Model No: TCA0454A3113GACD01 Catalog No: TCA0454A3113GACD01

45.0 kW General Purpose Low Voltage IEC Motor, 3 phase, 750 RPM, 415 V, 280M Frame, TEFC

Cast Iron IE3 Efficiency Motors





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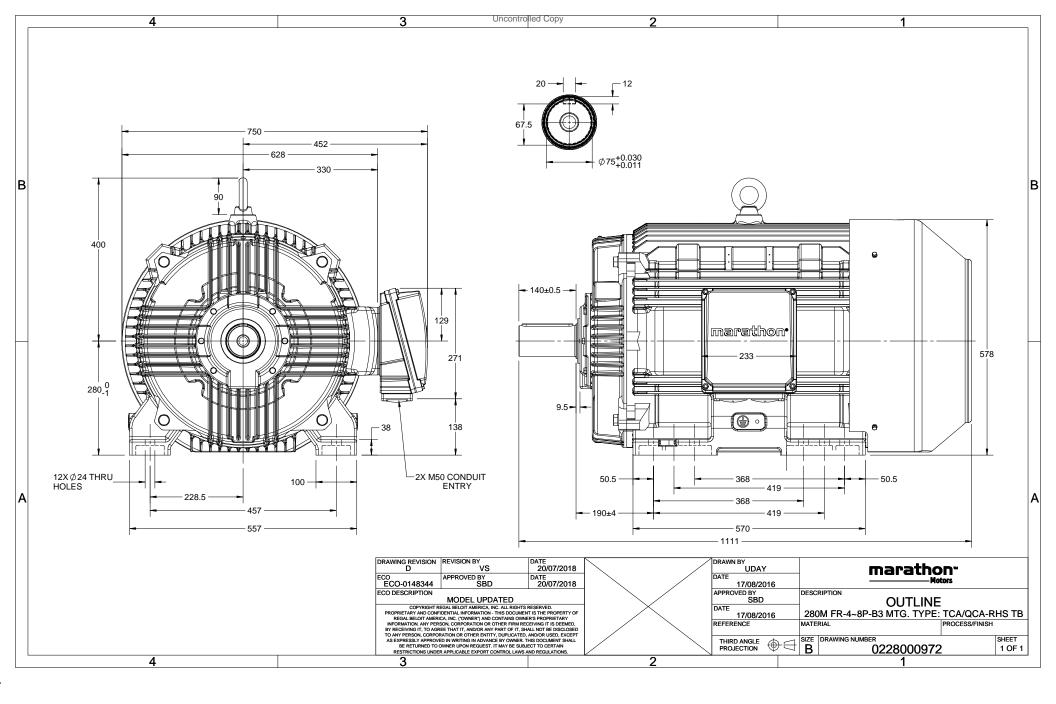
#### Nameplate Specifications

Output HP	60 Hp	Output KW	45.0 kW
Frequency	50 Hz	Voltage	415 V
Current	87.1 A	Speed	742 rpm
Service Factor	1	Phase	3
Efficiency	92.2 %	Power Factor	0.78
Duty	S1	Insulation Class	F
Frame	280M	Enclosure	Totally Enclosed Fan Cooled
Ambient Temperature	50 °C	Drive End Bearing Size	6317
Opp Drive End Bearing Size	6317	UL	No
CSA	No	CE	Yes
IP Code	55		

#### **Technical Specifications**

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	8	Rotation	Bi-Directional
Mounting	В3	Motor Orientation	Horizontal
Drive End Bearing	C3	Opp Drive End Bearing	С3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1111 mm	Frame Length	600 mm
Shaft Diameter	75 mm	Shaft Extension	140 mm
Assembly/Box Mounting	R Side		
Connection Drawing	8442000085	Outline Drawing	0228000972

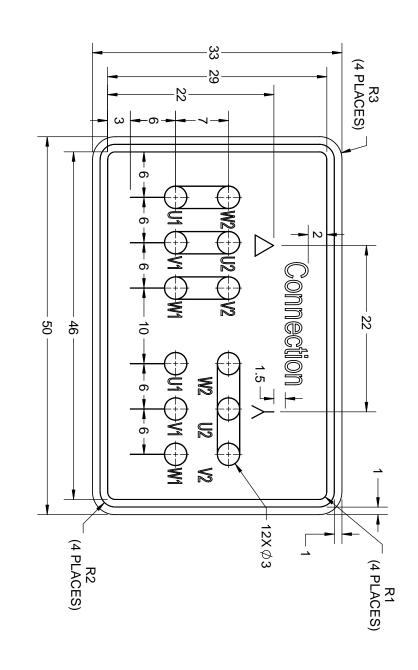
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NEW DRAWING RELEASE

DATE 13/01/2017 DATE 13/01/2017

GEOM	GEOMENTRIC TOLERANCE	RANCE
	>0~6	±0.1
LINEAR DIM	>6~30	±0.2
	>30~120	±0.3



### NOTES:

- $\omega \bowtie \neg$
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE BY THE TABLE.

8WD.442.2017

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THIRD ANGLE	REFERENCE	DATE 16/12/2016	APPROVED BY SBD	DATE 16/12/2016	DRAWN BY SN
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#### Model No. TCA0454A3113GACD01

U	Δ/Υ	f	Р	Р	- 1	n	T	IE	%	EFF at _	_ load		PF	at lo	ad	I <sub>A</sub> /I <sub>N</sub>	T <sub>A</sub> /T <sub>N</sub>	$T_K/T_N$
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
415	Δ	50	45	60	87.1	742	576.25	IE3	-	92.2	92.2	92.7	0.78	0.73	0.61	5.8	2.1	2.4

Motor type	TCA	
Enclosure	TEFC	
Frame Material	Cast Iron	
Frame size	280M	
Duty	S1	
Voltage variation *	± 10%	
Frequency variation *	± 5%	
Combined variation *	10%	
Design	N	
Service factor	1.0	
Insulation class	F	
Ambient temperature	-20 to +50	°C
Temperature rise (by resista	nce) 70 [ Class B ]	K
Altitude above sea level	1000	meter
Hazardous area classificatio	n NA	
Zone classification	NA	
Gas group	NA	
Temperature class	NA	
Rotor type	Aluminum die cast	
Bearing type	Anti-friction ball bearing	
DE / NDE bearing	6317 C3 / 6317 C3	
Lubrication method	Regreasable	
Type of grease	Shell Gadus S5 V100 or Equivalent	

Degree of protection	IP 55	
Mounting type	IM B3	
Cooling method	IC 411	
Motor weight - approx.	771	kg
Gross weight - approx.	806	kg
Motor inertia	3.5326	kgm²
Load inertia	Customer to Provide	
Vibration level	2.2	mm/s
Noise level ( 1meter distance from mo	otor) 64	dB(A)
No. of starts hot/cold/Equally spread	2/3/4	
Starting method	DOL	
Type of coupling	Direct	
LR withstand time (hot/cold)	15/30	s
Direction of rotation	Bi-directional	
Standard rotation	Clockwise form DE	
Paint shade	RAL 5014	
Accessories		
Accessory - 1	-	
Accessory - 2	-	
Accessory - 3	=	
Terminal box position	RHS	
Maximum cable size/conduit size	1R x 3C x 95mm <sup>2</sup> /2 x M50 x 1.5	
Auxiliary terminal box	NA	

 $I_A/I_N$  - Locked Rotor Current / Rated Current  $\underline{T}_A/T_N$  - Locked Rotor Torque / Rated Torque

 $T_{\rm K}/T_{\rm N}$  - Breakdown Torque / Rated Torque

#### NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

\* Voltage, Frequency and combine variation are as per IEC60034-1

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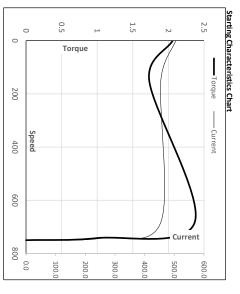
Model No. TCA0454A3113GACD03

	TEFC		Enclosure
	415	(V)	_
	٥	Conn	$\Delta / Y$
	50	[Hz]	Ť
	45	[kW]	P
	60	[hp]	P
	87.1	[A]	-
	742	[RPM]	J
	58.76	[kgm]	-
	576.25	[Nm]	-
	25 IE3	Class	E
	50	[°C]	Amb
	S1		Duty
	1000	[m]	Elevation
	3.5326	[kg-m <sup>2</sup> ]	Inertia
	771	[kg]	Weight

Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	Α	37.2	41.5	51.9	66.4	87.1	
Torque	Nm	0.0	142.9	286.5	430.9	576.3	
Speed	r/min	750	748	746	744	742	
Efficiency	%	0.0	88.4	92.7	92.2	92.2	
Power Factor	%	5.2	42.5	61.0	73.0	78.0	

diency — Power Factor  Load  Load  50% 75% 100	0%	_	20	40	60	80	100 EFF & F	120 <b>F</b>
Power Factor	25%			7			)	Efficiency
er Factor	50%	_						-
100%	75%	.oad						Power Factor
	100%							Current

Torque pu 2.1	t A 504.9	Speed r/min 0	Load Point LR	Motor Speed Torque Data
1.7	454.4	150	P-Up	
2.4	256.1	683	BD	
1	87.1	742	Rated	
0	37.2	750	NL	



OTE Refer data sheet for applicable standard and tolerances on performance parameters

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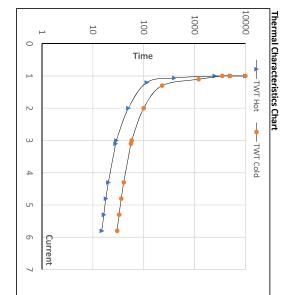


# Model No. TCA0454A3113GACD01

	TEFC		Enclosure
	415	3	$\cup$
	Δ	Conn	$\Delta  /  Y$
	50	[Hz]	f
Ī	45	[kW]	Р
	60	[hp]	Р
	87.1	Ā	-
	742	[rpm]	n
	87.1 742 58.72	[kgm]	Т
	576.25	[Nm]	Т
	IE3	Class	ЭI
	50	[°C]	dmb
	S1		Duty
	1000	[m]	Elevation
	3.5326	[kg-m <sup>2</sup> ]	Inertia
	771	[kg]	Weight

## Motor Speed Torque Data

Current	TWT Cold	TWT Hot	Load
pu	s	s	
1	10000	10000	F
2	100	50	<u>-</u>
w	58	29	l <sub>2</sub>
4	50	25	J <sub>3</sub>
5	34	17	- 4
5.5	31	16	J <sub>5</sub>
5.8	30	15	FR



**OTE** Refer data sheet for applicable standard and tolerances on performance parameters

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